

RECEPTACLE ASSEMBLY INSTRUCTIONS

Receptacle Assembly - Contact and Wedge Insertion



1. Grasp crimped contact approx. one inch behind the contact barrel.



2. Hold connector with rear grommet facing you.



3. Push contact straight into receptacle until a 'click' is felt. A slight tug will confirm placement.



4. Insert wedge into receptacle.



5. A 'click' will be felt when the wedge is fully installed.

Receptacle Assembly - Contact and Wedge Removal



1. Remove wedge by inserting a hook into an opening of the wedge.



2. Pull until wedge 'pops' out of receptacle.



3. Remove wedge.