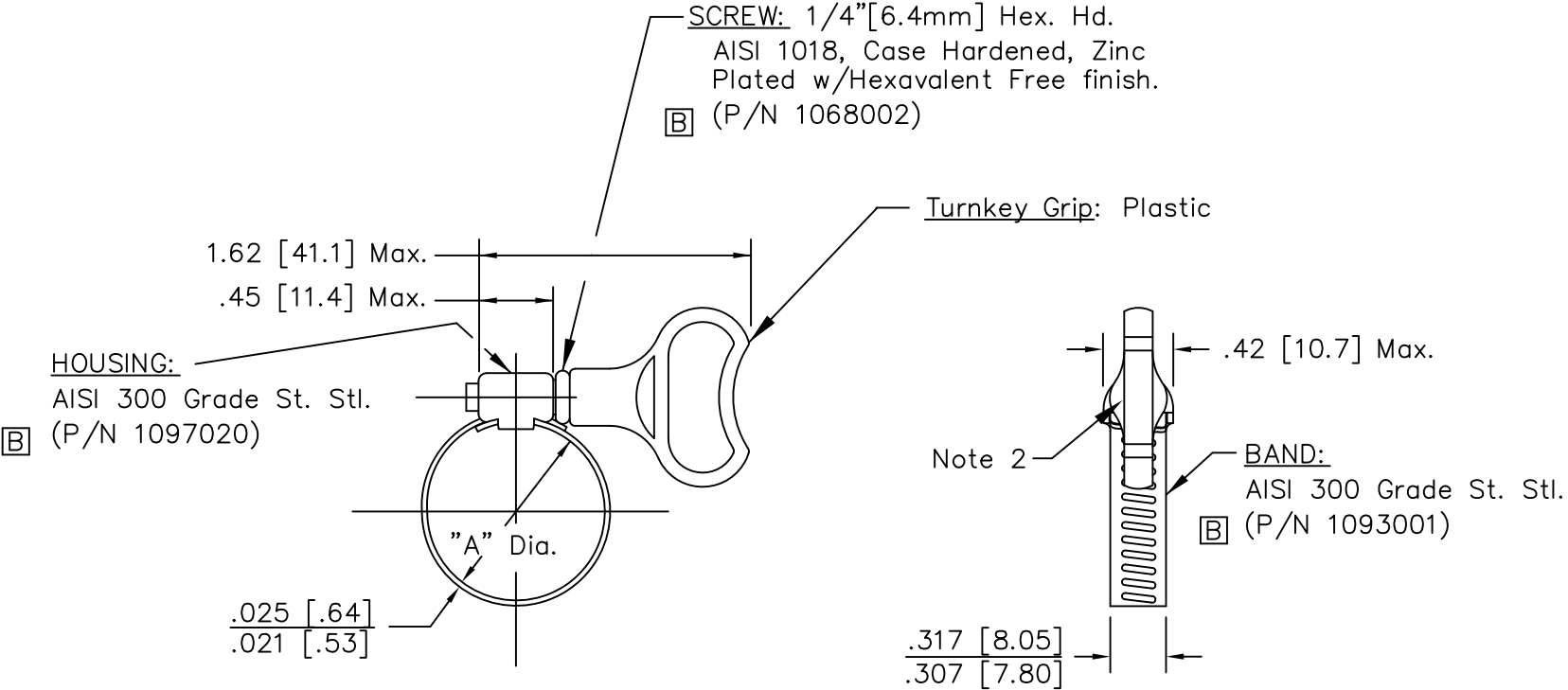


SAE Size	IDEAL	"A" Dia.	
		Min.—Max.	Min.—Max.
	Yellow	mm	inch
04	6Y004	6 — 16	0.25 — 0.62
06	6Y006	8 — 22	0.31 — 0.87

Notes:

- 1) Turnkey Grip shall be capable of withstanding minimum temperatures of 300°F [149C].
- 2) Turnkey Grip shall be parallel to band, as shown in drawing pictorial.



Torque Requirement: When mounted on a round steel arbor of "A" dia. max., less .062" [1.57mm], clamp must be capable of withstanding 20.0 in-lbs. [2.3 Nm] of torque applied by a hand torque wrench.

Free Torque: 3.0 in-lbs. [.3 Nm] Max.

Suggested Installation Torque: 10.0 TO 15.0 in-lbs. [1.1 – 1.7 Nm] for most applications.

B	Add component part numbers.	19980	30May14	WC
A	Establish for Mexico Manufacturing	17823	03Feb12	WC
REV	DESCRIPTION	ECN	DATE	BY

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IDEAL CLAMP PRODUCTS, INC, SMYRNA, TN 37167				Inches [Millimeters]	
		TOLERANCES (IF NOT SPECIFIED)		SCALE	TITLE
		X.X ±0.06	X.XXX ±0.005	FRACTION ±1/64	NTS
		X.XX ±0.02	X.XXXX ±	ANGLES ±1°	
		DWN WC	03Feb12	MATL As Noted	
		CHK JBN	17Feb12	TREAT As Noted	DWG NO
		APP BB	17Feb12	FINISH As Noted	ISSUE
6Y000					B